

Majestic Assembly Instructions – Corner Unit- ¼” back material


Identify the parts of your cage:

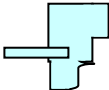
Front /Sides Panel – 1pc - wood frame, sides angle to the back at a 22.5 degree angle, aluminum will face inside cage

Back Panels – 2pcs – ¼” thick laminate or ¼”oak

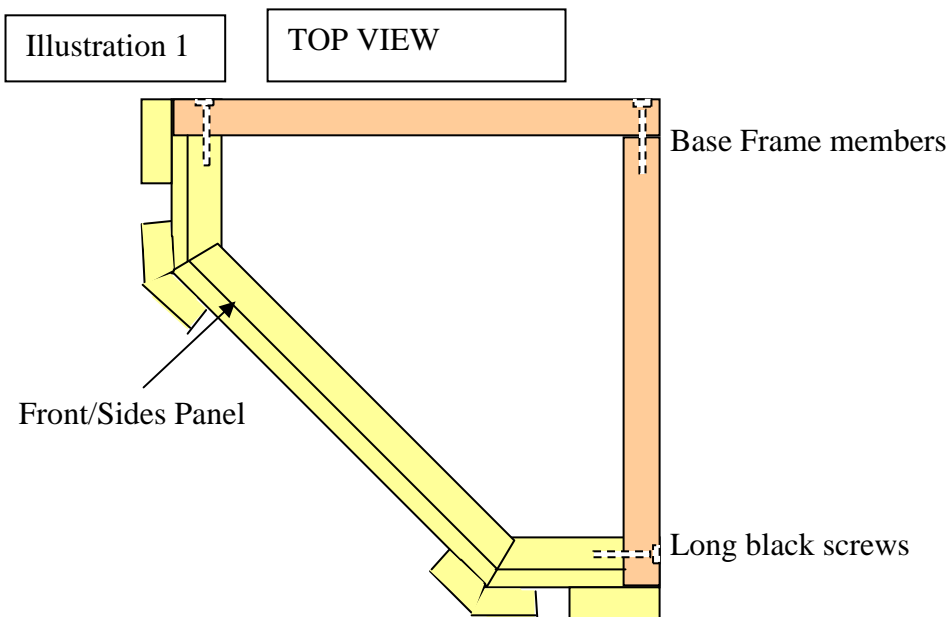
Floor Panel – None for cages with pullout components, otherwise 1pc – ¾” thick laminate, cut in the shape of cage footprint

Top – 1pc- Aluminum frame, in the shape of cage footprint, mounting holes are on the outside of cage

Base Molding -  , Already attached to your Front /Sides Panel

Top Molding -  , Already attached to your Front /Sides Panel

Base Frame members – 2 pcs ¾” x 1 ¼” wood about the length of back panels, one piece is shorter than the other



Back Corner- L-shaped black aluminum with channels on both ends, red inserts in hollow tube area

Back Support Braces – Long narrow strips of aluminum laminate

If you have a pullout tray and/or floor, the appropriate track-work will be installed after your cage is completed.

Step 1. Things to Consider

You will need access to the back of the cage to complete the final assembly step. You will likely need to slide the cage into place; we recommend adhering heavy duty self-stick felt pads to the bottom of the stand to protect any hard floor surfaces. Many cages will not fit through a door once they are assembled. Please keep this in mind when choosing an assembly area.

Step 2. Attaching the Front/Sides Panel

In order to prevent damage to your enclosure, use two people for this step. Stand up front /sides panel making sure the base molding is on the bottom. Attach the Base Frame members as shown in Illustration 1 above, BE SURE the channel and red anchor are facing up. Both ends of cage panel have a ¼” channel running the height of panel. Align this channel with the channel on your Base Frame members. Making sure the channels on cage and Base Frame members are lined up, attach the cage panel with long black screws.

Step 3. Placing the Floor Panel

If you have a pullout component such as a tray or floor, proceed to the next step.

In order to prevent damage to your enclosure, use two people for this step. Set the floor panel down on the stand lip. Gently snug floor panel up to the front/back panel. The channel on top of stand will be exposed after floor is in place. No screws are used during this step.

Step 4. Installing the Back Panels

In order to prevent damage to your enclosure, use two people for this step. Each person will place a back panel onto the Base Frame members. **If your back panel has a background, be careful not to catch the background edge on the channel lip; doing so may cause it to peel back.** Carefully insert each back panel into channels on the front/side panel. Insert black L-shaped aluminum back corner onto both back panels and gently drop the panels into bottom channel. Check to make sure panels are completely inserted into all channels. Slide the black L-shaped aluminum back corner onto the red anchor and connect aluminum and anchor together with small 5/16” long screw (in bag with hardware).

Step 5. Attaching the Top Panel

Carefully set the top panel onto the top of the cage. Top panel should drop down into cage slightly. When properly placed, the top panel holes will align with pre-drilled holes in wood. Use #8 - ½” machine screws to attach the top panel to Front and Side Panels using pre-drilled holes. Use #10 machine screws and T-nuts to attach top panel to back panels.

Step 6. Attaching Back Support Braces

Back Support Braces mount horizontally across both back panels and keep you back panel from pulling out of channels. Attach both braces using screws and pre drilled holes.