Majestic Assembly Instructions – Corner Unit-Wood Framed Back

Identify the parts of your cage:

Front /Sides Panel – 1pc - wood frame. Sides angle to the back at a 22.5 degree angle, attached crown molding with $\frac{1}{4}$ " lip is the top of this panel, attached base molding with $\frac{3}{4}$ " lip is the bottom of this panel, aluminum will face inside the cage

Back Panels – 2pcs – wood frame, bottom of panels have an attached wood piece which will stick out into cage.

Floor Panel - 1pc - 3/4" thick laminate OR moisture proof material, cut in the shape of cage footprint

Top – 1pc- Aluminum frame in the shape of cage footprint

Step 1. Attaching Back Riser Pieces

In order to prevent damage to your enclosure, use two people for this step. Stand Front /Sides Panel up. Crown molding with ¼" lip is at the top of this panel. While the first person holds the panel, the second person will attach the longer Back Riser Piece to the bottom back corner of the Front /Sides Panel with two black machine screws using pre-drilled holes. Small channels must be facing up, see Illustration 1.

While the first person holds the panel the second person will attach the second Back Riser Piece to the other bottom back corner of the Front /Sides Panel with two black machine screws using pre-drilled holes. Small channels must be facing up, see Illustration 1.

Step 2. Placing the Floor Panel

In order to prevent damage to your enclosure, use two people for this step. While the Front/Side Panel is being held upright, set the Floor Panel down on the Back Riser Pieces and lip of base molding. Gently snug the Floor Panel up to the Front/Back Panel. About ¾" of the Back Riser Pieces should be exposed on the outside along with the small channels. See Illustration 3. No screws are used during this step.

Step 3. Installing the Back Panels

In order to prevent damage to your enclosure, use two people for this step. While the Front/Side Panel is being held upright, insert football shaped wooden biscuit into small channels on top of the Back Riser Pieces. Place the first Back Panel down onto the Back Riser Piece so that the channels on the bottom of the Back Panel align with the biscuits. Screw the first Back Panel to the Front/Side Panel with silver screws using pre-drilled holes. See Illustration 2.

Repeat steps for the second Back Panel.

Screw both Back Panels together in the back corner using silver screws and pre-drilled holes. See Illustration 2.

Step 4. Attaching the Top Panel

Carefully set the Top Panel onto the top of the cage. Gently snug the Top Panel up to the Front/Back Panel. Top Panel should drop down into cage slightly. When properly placed the Top Panel will rest on top of the ¼" blocks which are pre-attached to the Back Panels.

Use a machine screw to attach the Top Panel in the back corner and use wood screws with washers along the front and sides...all holes are pre-drilled.

Step 5. Securing Back Panels to the Back Riser Pieces

Attach the supplied mending plate to the Back Panel and Back Riser using wood screws and pre-drilled holes. See Illustration 3.