

## **Majestic Assembly Instructions – Multi-section Units with no Hood or Stand**

### **Identify the parts of your cage:**

Sides – 2pcs - ¾” wood frame, aluminum faces inside cage.

Aluminum Joining Frame – 1 piece - 1.5” thick black aluminum (actually two pieces screwed together)

Front Door Panels – 2pcs - ¾” wood frame, black aluminum faces inside cage

Back Panels – 2pcs – 2pcs - ¾” wood frame, black aluminum faces inside cage

Floor Panels - 2pcs –¾” thick laminate

Top Panels – 2pcs-Aluminum frame with panel

Crown Molding (for top of cage) – 4pcs- Wood molding, may be pre-attached to cages panels, 2 pcs are slightly shorter than the length (width) of the cage, 2 pcs are slightly shorter than the depth of cage.

Crown Molding Corners-4 pcs-wood corners for top of cage.

Base Molding (for bottom of cage) – 4pcs- Wood molding, may be pre-attached to cages panels, 2 pcs are slightly shorter than the length (width) of the cage, 2 pcs are slightly shorter than the depth of cage.

Base Molding Corners-4 pcs-wood corners for bottom of cage.

Spacer Block -1pcs- unstained 2.5” wide wood block.

### **Step1. Attaching the Moldings**

Things to consider: You will need access to the back of the cage to complete the final assembly step. You will likely need to slide the cage into place; we recommend adhering heavy duty self-stick felt pads to the bottom of your cage to protect any hard floor surfaces. Pay close attention to any labeling on parts; labels will help you to determine placement and speed up assembly.

Use silver screws and pre-drilled holes along top and bottom of cage side panels. Insert screws from the Aluminum lined side of panel. Attach the crown moldings and base moldings to the top and bottom of both side panels. Next attach base molding only to ONE of the front panels. Heads of screws should be recessed in the wood. Base molding has a lip on the bottom which should stick out into the cage.

### **Step 2. Attaching Front and Sides**

In order to prevent damage to your enclosure, use two people for this step. Stand up the front panel. Second person will stand up a side panel and screw the front and side panel together with silver screws using pre-drilled holes; do not over-tighten screws. Make sure the lip of base molding protrudes into the cage. The panels will now stand up on their own. See Illustration 1 for panel orientation.

Next attach the second front panel to base molding. Attach the second side panel as you did the first. Attach the front crown molding to both front panels using pre-drilled holes and silver screws.

#### **Step 4. Attaching the Aluminum Joining Frame**

The Aluminum Joining Frame mounts in the middle of your enclosure and holds the front and back panel halves together as well as providing support for the top panel. Frame will rest on the bottom molding lip. Attach frame where the two front panels meet; use silver screws. Do not over-tighten screws.

#### **Step 5. Placing the Floor Panels**

If you have a cage with a pullout floor and/or pullout tray, skip this step. Place ¾" spacer block under Aluminum Joining Frame; the floor panels will also rest on the block. Set floor panels down onto the base molding lip and snug it up to the front and side panels. No screws are used during this step.

#### **Step 6. Attaching the Back Panels**

In order to prevent damage to your enclosure, use two people for this step. Attach base and crown molding to both back panels. Heads of screws should be recessed in the wood. Base molding has a lip on the bottom which should stick out into the cage. Stand up the back panel assembly and slide it into place; floor will rest on base molding lip. Attach the back to the side panels, as you did the front. Attach the Aluminum Joining Frame as you did on the front.

#### **Step 8. Attaching the Top Panel**

If you have a decorative top assembly, assemble and attach it to crown moldings using pre-drilled wood screw holes prior to installing top panels.

Observe labels on both top panels. Set top panels on top of cage. Panels will drop down slightly. Secure top panels to cage using designated silver screws; holes in top frame will align with inserts in wood.

#### **Step 9. Attaching Crown and Base Molding Corners**

Attach Crown Molding Corners and Base Molding Corners using pre-drilled holes at top and bottom of front and side panels using black screws. Screws insert from the inside of cage.

Illustration 1

**TOP VIEW of CAGE**

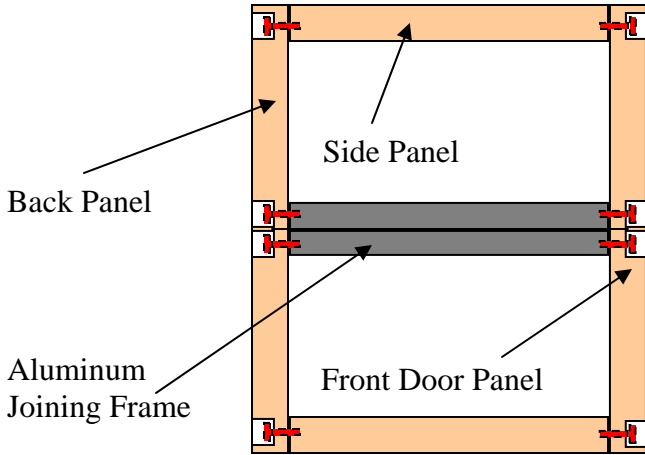


Illustration 2

**SIDE VIEW of ENTIRE UNIT**

