# **Majestic Assembly Instructions – Multi-section Units**

#### **Identify the parts of your cage:**

Sides -2 pcs - wood frame, aluminum faces inside cage. The groove running the height of the panel will be to the back.

Aluminum Joining Frame – 1 piece - 1.5" thick black aluminum (actually two pieces screwed together)

Front Door Panels – 2pcs - wood frame. Black aluminum faces inside cage.

Backs  $-2 pcs - \frac{1}{4}$ " thick laminate

Floors  $-2 \text{ pcs} - \frac{3}{4}$ " thick laminate, NONE for bird cages

Tops − 2 pcs- Aluminum frame

Back Joining piece- 1 pc – wood strip with many holes.

Crown Moldings- 3 pcs - 1 long molding for front with decorative block in middle. 2 short moldings for sides, decorative blocks will be to back of cage (side moldings may be already mounted)

Stands – 2 pcs – pre-assembled stands

STAINLESS STEEL WIRE ENDS ARE VERY SHARP! DO NOT OVERTIGHTEN SCREWS

#### **Step1.** Joining the Stands

Things to consider: You will need access to the back of the cage to complete the final assembly step, and to attach the back of your hood (if you purchased a hood). You will likely need to slide the cage into place; we recommend adhering heavy duty self-stick felt pads to the bottom of the stand to protect any hard floor surfaces. Many cages will not fit through a door once they are assembled. Please keep this in mind when choosing an assembly area. Please observe all adhered labels as they will make assembly mush easier.

Place pre-assembled stands side by side (doors next to each other) with decorative side of each stand to the outside. Use silver 3/4" screws to join the two stand halves together; be sure stands are aligned in the middle, use pre-drilled holes.

The stands have a lip at the top which sticks out into the stand. The sides, fronts and the backs will rest on this lip. The floor will also sit on this lip. The next step will require two people.

## **Step 2. Attaching Front and Sides**

In order to prevent damage to your enclosure, use two people for this step.

One person will set a front panel on the front lip of one of the stand halves. The second person will set a side panel on the outside lip of the same stand half. When viewed from the front the side panel is behind the front panel.

From the front, attach front to side with silver screws along the height of the cage panels. Place one screw in the middle and work to the top and bottom. Make sure the panels are lined up when viewed from the outside of

cage. The two joined panels should now stand on their own. Take silver screws and attach the side and front to the stand along the bottom edge from the inside of unit. The back edge of the side panel should be flush with the back of the stand. DO NOT FULLY TIGHTEN THE SCREWS AT THIS TIME.

Repeat steps for other side and front panel. Make sure the front halves are tight to each other in the middle.

### **Step 3. Placing the Floor Panels**

If you have a pullout tray and pullout floor skip this step. Set both floor panels down on the stands and snug them up to the front and side panels. There should be a gap between the two floors going the depth of the cage. No screws are used during this step.

#### **Step 4. Installing the Aluminum Joining Frame**

Set the Aluminum Joining Frame on the center lip of joined stands. Attach it from the front, where the two front panels meet; use silver screws.

## **Step 5. Attaching the Back Panels**

Carefully insert one back panel into groove located in the top-back of stand. Then, gently slide back panel into the groove in the back-inside of side panel; you may need to tap it into place with your palm. Repeat steps for the other back panel.

## Step 6. Securing Back Panels with Back Joining Piece

Place the Back Joining piece between the back panels so that the back panels are sandwiched between the Back Joining piece and the Aluminum Joining Frame. Attach Back Joining piece to the Aluminum Joining Frame with silver screws. If the back joining piece does not appear to fit between the back panels, loosen the screws which hold the stands together and spread the stands apart slightly.

YOU CAN NOW TIGHTEN ALL OF THE SILVER SCREWS holding the panels to the stands as well as all screws which screw into the aluminum joining frame.

### Step 7. Attaching crown (top) moldings

Attach long crown molding to top - front of cage from inside the unit with silver screws using pre drilled holes. Attach short crown molding to sides of cage from inside the unit with silver screws using pre drilled holes; decorative blocks are to back of cage. Front Crown Molding will likely be shipped separately via FedEx of UPS.

### **Step 8. Attaching the Top Panels**

In order to prevent damage to your enclosure, use two people for this step. Before you start make sure your back panels are completely inserted into grooves along the bottom and sides.

Carefully set top panel down. Top panel should drop down into cage slightly. Secure top panel to cage front with short black screws (top panels of larger cages will attach on the sides as well). Attach top panel to back of cage using short silver screws and T-nuts (T-nuts may already be installed on back of cage; base of T-nut faces out. Repeat steps for other side.

# Step 9. Attaching Crown Molding Corners

Attach Crown Molding Corners through pre-drilled holes at top of cage using long black screws. Screws insert on the inside of cage. Insert first screw completely but do not tighten. Align and insert second screw, then tighten both screws.

## **Step 10. Attaching Metal Braces**

Attach metal T Brace to where the stand meets the center-back of cage, use short black screws and pre-drilled holes.

Attach long aluminum braces along the back of cage using pre-drilled holes and short black screws.

If you have a pullout tray and pullout floor see separate instruction.