

Majestic Assembly Instructions –Single Section Unit, Laminate Back

Identify the parts of your cage:

Sides – 2pcs - ¾” wood frame, aluminum will face inside cage, groove running the height of panel will be to the back-inside of cage

Front Door Panel – 1pc - ¾” wood frame, aluminum will face inside cage

Back – 1pc – ¼” thick wood OR laminate

Floor - 1pc – ¾” thick laminate for Reptile cages, no floor for bird cages

Bottom Block – ¾” thick wood with groove running along the length, two holes drilled on both ends.

Top – 1pc- wood frame, aluminum will face inside cage, groove on underside of frame along length of cage will be to the back of cage.

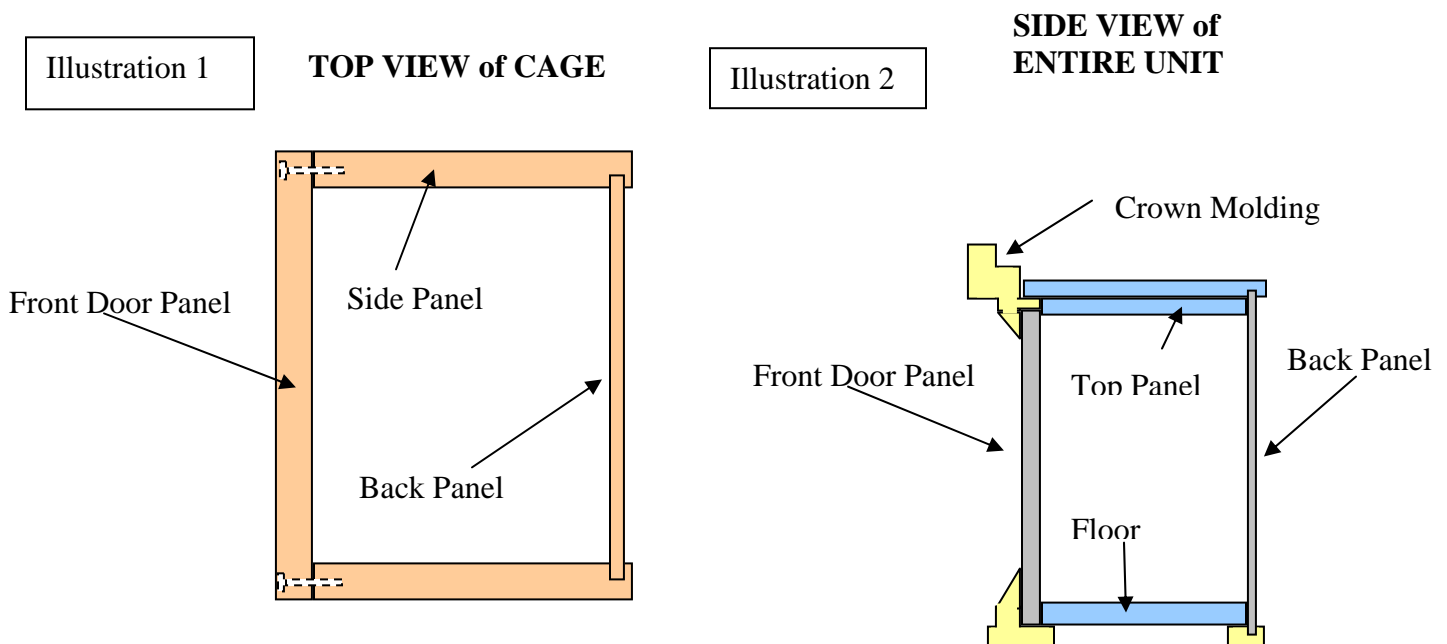
Back Support Braces – 0 to 2pcs (depending on height and cage type) - 1/16” thick, black aluminum

Crown Molding (for top of cage) – 3pcs- Wood molding, may be pre-attached to cages panels, 1 pcs is slightly shorter than the length (width) of the cage, 2 pcs are slightly shorter than the depth of cage.

Crown Molding Corners-2pcs-wood corners for top of cage.

Base Molding (for bottom of cage) – 3pcs- Wood molding, may be pre-attached to cages panels, 1 pcs is slightly shorter than the length (width) of the cage, 2 pcs are slightly shorter than the depth of cage.

Base Molding Corners-2pcs-wood corners for top of cage.



If you have a pullout tray and/or floor, the appropriate track-work will be installed after your cage is completed.

Step 1. Attaching the Moldings

Things to consider: You will need access to the back of the cage to complete the final assembly step. You will likely need to slide the cage into place; we recommend adhering heavy duty self-stick felt pads to the bottom of the stand to protect any hard floor surfaces.

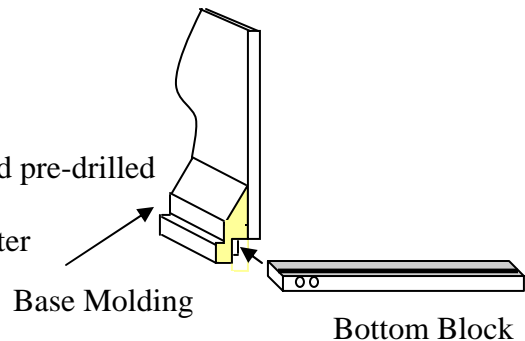
Use silver screws and pre-drilled holes along top and bottom of cage panels. Insert screws from the Aluminum lined side of panel. Attach the crown moldings and base moldings to the top and bottom, of the front and sides of cage panels (crown moldings for top, base moldings for bottom). Heads of screws should be recessed in the wood. Base molding has a lip on the bottom which should stick out into the cage.

Step 2. Attaching the Front and Sides

In order to prevent damage to your enclosure, use two people for this step. Stand up the front panel. The second person will stand up a side panel and . Screw the front and side panel together with silver screws using pre-drilled holes. Make sure the bottom lip sticks out into the cage. The panels will now stand up on their own. See Illustration 1 for panel orientation. Attach the second side panel.

Step 2. Attaching the Bottom Block

Attach bottom block to the left side panel using black screws and pre-drilled holes; groove facing up. Screws insert from the outside. You will attach the other end after the back panel has been inserted in Step 4.



Step 3. Placing the Floor Panel

If you have a cage with a pullout floor and/or pullout tray, skip this step. For cages with fixed floors, set floor panel down on the lip and snug it up to the front and side panels. No screws are used during this step.

Step 4. Placing the Back Panel

If your back panel has a background, be careful not to catch the background edge on the groove top; doing so may cause it to peel back. Carefully insert back panel into grooves located on the bottom block and on left side panel. Then, gently open the right side panel just enough to slide back panel into the right side panel groove. You may need to tap back panel into place with your palm. Make sure back panel is completely inserted into all grooves. Insert and tighten screws on right side of bottom block.

Step 6. Placing and Attaching Crown Molding and Base Molding Corners.

Your crown molding and corners attach to the cage with machine screws rather than being glued or nailed on ahead of time. This makes it possible to add a hood, add on additional cages or to stack additional units should you choose to do so at a later time.

You attached your moldings in Step 1. There may be a need to loosen the molding screws to allow for alignment with the corners. Get all screws for each corner started first before tightening any one screw. Place each molding corner over the moldings and using long black machine screws, attach them from the inside of unit; use pre-drilled holes.

Step 7. Placing and Attaching the Top Panel

In order to prevent damage to your enclosure, use two people for this step. Before you start make sure your back panels are completely inserted into grooves along the bottom and sides.

Set top panel down with black aluminum facing into cage and groove on the underside facing to back of cage. Top panel should drop down into cage slightly. Align the top panel in the front and on the side then gently insert the back panel into the groove on underside of top panel. Secure top panel with silver screws from the top of cage using predrilled holes.

Step 8. Securing the Back Support Braces

Not all cages have back support braces. When applicable, the back edge of your side panels will have threaded inserts drilled in. Attach back support brace(s) with short black screws using pre drilled holes.

If you have a pullout tray and/or floor see Majestic Enclosures Pullout Tray/Floor Track Installation Instructions on a separate sheet.