Majestic Assembly Instructions -Single Section Unit with Stand, Laminate Back

Identify the parts of your cage:

Sides – 2pcs - 3/4" wood frame, aluminum will face inside cage, groove running the height of panel will be to the back-inside of cage

Front Door Panel – 1pc - 3/4" wood frame, aluminum will face inside cage

Back $-1pc - \frac{1}{4}$ " thick wood OR laminate (laminate if you have a background)

Floor - $1pc - \frac{3}{4}$ " thick laminate for Reptile cages, no floor for bird cages

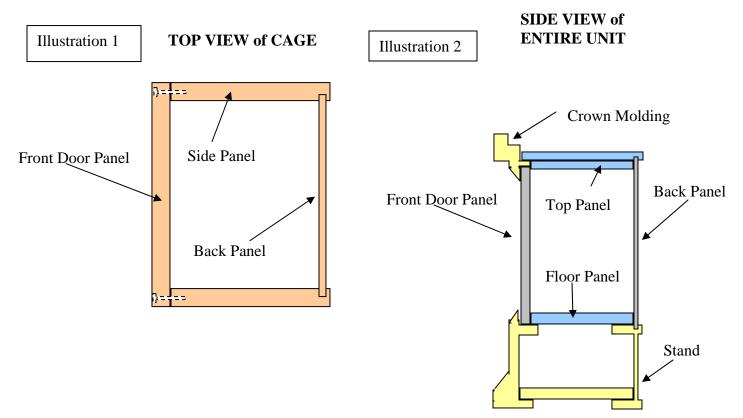
Top - 1pc- wood frame, aluminum will face inside cage, groove on underside of frame along length of cage will be to the back of cage.

Back Support Braces – 0 to 2pcs (depending on height and cage type) - 1/16" thick, black aluminum

Stand – 1pc –Pre-assembled wooden stand with bottom, dimensions will vary depending on your cage size, may or may not have a door.

Crown Molding (for top of cage) – 4pcs- Wood molding, may be pre-attached to cages panels, 2 pcs are slightly shorter than the length (width) of the cage, 2 pcs are slightly shorter than the depth of cage.

Crown Molding Corners-4pcs-wood corners for top of cage.



If you have a pullout tray and/or floor, the appropriate track-work will be installed after your cage is completed.

Step1. Placing the Stand

Things to consider: You will need access to the back of the cage to complete the final assembly step, and to attach the back of your hood. You will likely need to slide the cage into place; we recommend adhering heavy duty self-stick felt pads to the bottom of the stand to protect any hard floor surfaces.

Place preassembled stand near the final cage location. The stand has a lip ¾" thick lip at the top which sticks out into the stand. The sides, front and the back of the cage will rest on this lip. The cage floor will also sit on this lip.

Step 2. Attaching Front and Side

In order to prevent damage to your enclosure, use two people for this step. Place front panel on front lip of stand. The second person will set a side panel on the side lip of stand. Screw the front and side panel together with silver screws using pre-drilled holes. DO NOT attach the other side panel at this time. Snug the front and side panel into the front corner of stand. Using silver screws, attach the side and front to the stand along the bottom edge from the inside of unit, DO NOT tighten the screws. The panels will now stand up on their own. See Illustration 1 for panel orientation.

Step 3. Placing the Floor Panel

If you have a cage with a pullout floor and/or pullout tray, skip this step. For cages with fixed floors, set floor panel down on the stand lip and snug it up to the front and side panels. No screws are used during this step.

Step 4. Placing the Back Panel

If your back panel has a background, be careful not to catch the background edge on the groove lip; doing so may cause it to peel back. Carefully insert back panel into groove located in the top-back of stand. Then, gently slide back panel into groove in the back-inside of side panel; you may need to tap it into place with your palm. Make sure back panel is completely inserted into both grooves.

Step 5. Placing the Second Side Panel

Carefully insert side panel into stand opening making sure the back panel is properly fitting into side panel groove. You may need to tap the side panel into place with your palm. Make sure back panel is completely inserted into all grooves. Screw the front and side panel together with silver screws using pre-drilled holes. DO NOT tighten the screws.

After you are certain the back panel is completely inserted into all 3 grooves, you may now tighten all silver screws which attach cages panels to stand and panels to each other. Make sure you front and side panels are lined up on the outside before fully tightening silver screws.

Step 6. Placing and Attaching the Crown Molding and Crown Molding Corners.

Your crown molding and corners attach to the cage with machine screws rather than being glued or nailed on ahead of time. This makes it possible to ad a hood, ad on additional cages or to stack additional units should you choose to do so at a later time.

Using silver screws, attach the crown moldings to the tops of all four cage panels from inside the unit; use predrilled holes. Get all screws for each molding started first before tightening any one screw. Place each crown molding corner over the crown moldings and using long black machine screws, attach them from the inside of unit; use pre-drilled holes.

Step 7. Placing and Attaching the Top Panel

In order to prevent damage to your enclosure, use two people for this step. Before you start make sure your back panels are completely inserted into grooves along the bottom and sides.

Set top panel down with black aluminum facing into cage and groove on the underside facing to back of cage. Top panel should drop down into cage slightly. Align the top panel in the front and on the side then gently insert the back panel into the groove on underside of top panel. Secure top panel with black screws from the top of cage using predrilled holes.

Step 8. Securing the Back Support Braces

Not all cages have back support braces. When applicable, the back edge of your side panels will have threaded inserts drilled in. Attach back support brace(s) with short black screws using pre drilled holes.

If you have a pullout tray and/or floor see Majestic Enclosures Pullout Tray/Floor Track Installation Instructions on a separate sheet.