

MAJESTIC BIRD ENCLOSURE

SINGLE UNIT/ LAMINATE BACK PANEL/ STAND & HOOD

VIDEO: [HTTPS://YOUTU.BE/AYKLW7CFE4U](https://youtu.be/ayklw7cfe4u)

Tools Needed

- Philips head screwdriver

Helpful Tools to Have

- Power screwdriver or drill with Phillips head and square drive bits to remove screws from shipping crate - **NOT** to assemble cage.
- A utility knife or a pair of scissors for removing packaging materials.
- A stepladder
- Furniture moving pads

Basic Tips and advice

- Two people are required to assemble a Majestic enclosure.
- Thoroughly read through instructions before starting.
- Complete the assembly steps in the order that they are presented.
- Collect all the tools that you will need before you start.
- Unpack the shipping crate and take an inventory of the enclosed parts. The exact number of parts may be different depending upon the size and shape of the cage and the accessories you ordered. Refer to the parts list in these instructions and the shipment invoice for the complete inventory.
- Unpack and place all the parts near where the enclosure will be located.
- In order for all the parts of the Majestic enclosure to be assembled in their correct positions it is very important that the parts be able to move a bit while they are being put together. Therefore, do not completely tighten any screws until directed to do so.
- Do not let stainless steel hardware pieces to get too hot. Heat makes them expand and difficult to install.
- Do not use power screwdriver or drill to seat screws. Hand tight is tight enough.
- You need to be able to access the back of the enclosure during assembly. Use furniture moving pads under the stand so that it can easily be moved without damage to the stand or floor.
- Don't be alarmed if you have leftover hardware when you are done.

Taking Inventory

- Unpack the crate and all of the boxes before taking inventory as similar parts may be packaged in separate boxes.
- Small parts can be easily lost in packaging, so carefully look through all the packaging material.

Parts List

Front Door Panel (1)

Side Panels (2)

Laminate Back Panel (1)

Top Panel (1)

Floor Panel for cages w/o a pullout floor/ tray system (1)

Assembled Stand (1)

Assembled Hood (1)

¾" Pan head screws (several)

1" Pan head screws (several)

1-3/16" Pan head screws (several)

T-nut (1)

Wood Finish Plugs (several)

Door Lock Keys (2)

If you have problems with assembly or are missing parts you can call (920)886-1220 ext. 15 or email CustCagesContact@aol.com

We are open 9:00 AM – 4:30 PM CST Monday through Friday.

STEP 1 Install Vertical Panels onto the Stand (two people)

- Set the stand in the location where the cage will be assembled, leaving enough room behind the stand to be able to walk behind it. Place furniture moving pads under the stand so it can be easily moved without damage to the stand or floor.
- For the front and side panels, the wood sides face out of the cage and the aluminum sides face into the cage.
- One person will hold the front door panel in a vertical position on the inside front lip of the stand's molding. The hinges should be on the left (looking at the front of the cage) and the door locks on the right. (Illustration 1)
- The second person will set one side panel on the stand with the thin back panel groove positioned at the back of the stand. The face of the side panel should be flush to the inside of the stand molding, and the front edge of the side panel touching the back of the front door panel. (Illustration 1)
- One person will hold the two panels in position while the other uses 1" pan head screws inserted through the countersunk holes in the face of the front door panel to loosely attach the front panel to the side panel. The hole in the bottom corner of the front panel is NOT ACCESSIBLE and does NOT get a screw. DO NOT COMPLETELY TIGHTEN THE SCREWS. (Illustration 2)
- Insert 1" pan head screws into the holes in the bottoms of the installed side and front panels and loosely get them started in the threaded inserts in the molding of the stand. DO NOT COMPLETELY TIGHTEN THE SCREWS. At this point the installed front and side panels will stand without additional support.
- Position the laminate back panel so that the photo image is oriented correctly and faces into the cage. Seat the bottom edge of the back panel in the thin groove on top of the back edge of the stand and the side of the back panel into the vertical groove in the back edge of the installed side panel.
- Install the remaining side panel by carefully lowering the bottom edge of the side panel onto the edge of the stand with the vertical groove at the back of the side panel lined up with the laminate back panel. Then carefully tilt the side panel into a vertical position with the back panel fully seated in the groove and the bottom of the side panel seated onto the edge of the stand. (Illustration 3)
- One person will hold the panels in position while the other uses 1" pan head screws inserted through the countersunk holes in the face of the front door panel to loosely attach the front panel to the side panel. The hole in the bottom corner of the front panel is NOT ACCESSIBLE and does NOT get a screw. DO NOT COMPLETELY TIGHTEN THE SCREWS.
- Open the cage door to access the inside of the side panel.
- Insert 1" pan head screws into the holes in the bottom of the side and loosely get them started in threaded inserts in the molding of the stand. DO NOT COMPLETELY TIGHTEN THE SCREWS.

STEP 2 Install the top Panel

- The top panel will sit down inside the vertical panels, with the lip of the top panel frame resting on the top edges of the wall panels. (Illustration 4)
- The back edge of the top panel will have one hole in the center of the frame. Orient the top panel so that the hole is at the back and carefully set the top panel into the space between the vertical panels.
- It may be necessary to push or pull the vertical panels before the top panel will fully seat into position. If the top panel will not seat completely, loosen or temporarily remove a screw from one top corner of the front panel, seat the top panel, and then replace the screw.

Illustration 1

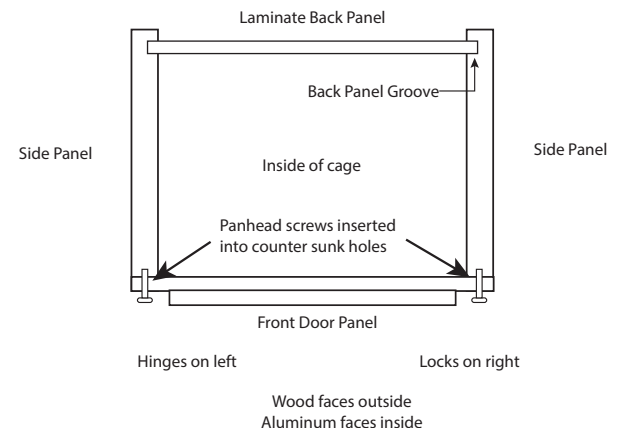


Illustration 2

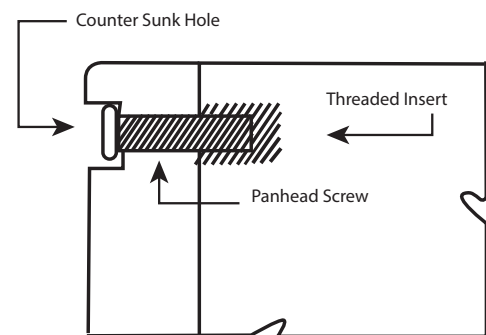


Illustration 3

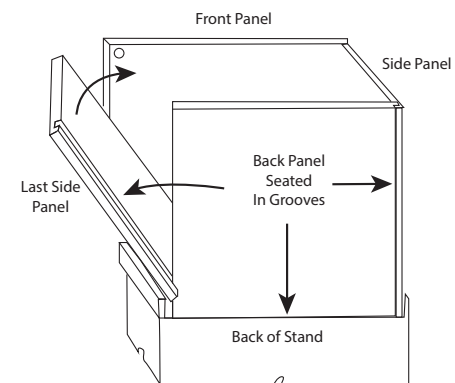
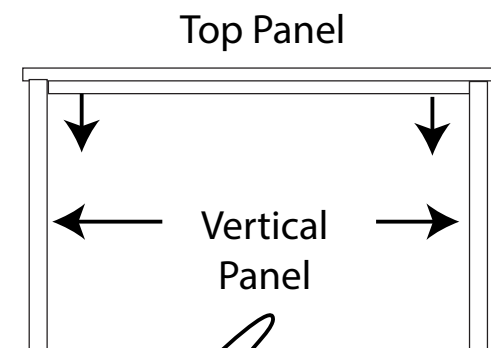


Illustration 4



- The hole in the back of the top panel will line up with the hole in the top of the back panel. Insert the t-nut through the holes from the back of the cage so that the flange of the t-nut is outside. Thread a $\frac{3}{4}$ " pan head screw into the t-nut from inside the top panel. **DO NOT COMPLETELY TIGHTEN THE SCREW** (Illustration 5)
- Make note of the remaining holes in the top panel. Some holes will line up with holes in the vertical panels. Other holes will line up with threaded inserts embedded in the walls of the vertical panels. (Illustration 6)
- Use the $\frac{3}{4}$ " pan head screws to loosely connect the top panel to the threaded inserts. **DO NOT COMPLETELY TIGHTEN THE SCREWS.**

STEP 3 Install the floor panel (If there is one)

- If your cage **DOES NOT** have a pull-out floor/tray system, the cage will have a floor panel.
- Open the front door of the cage and tighten each of the screws, securing the bottoms of the front and side panels to the molding of the stand. Hand tight is tight enough.
- Set the bottom panel into the bottom of the cage through the open door. It will rest on the inside lip of the stand. It may be helpful to support the bottom of the floor panel from underneath (inside the stand) as it is being lowered into position. There will be no screws in the floor panel. (Illustration 7)

STEP 4 Install the hood

- There is a flange inside the hood that will sit on stop of the top panel frame. Two people should carefully lower the hood into place.
- The open holes inside the top panel will line up with the threaded inserts inside the molding of the hood. Loosely thread 1-3/16" pan head screws through the holes into the inserts. **DO NOT COMPLETELY TIGHTEN THE SCREWS.** (Illustration 8)

STEP 5 Finishing

- Once all of the parts of the cage are in place, tighten all of the loosely connected crews to hand tight. Make sure that all of the screws are seating correctly. They should not be hard to turn. If they are, apply pressure on the panels around the screws so that they are straight and can be easily turned. Tighten the screws to just hand tight.
- Insert the back of a wood finishing plug into a counter-sunk hole on the face of the front panel and lightly tap it into the hole with the back end of the screwdriver. If the plug is loose and will not stay in a hole, try a different plug. If all of the plugs are too loose for any hole, moisten the back of a plug with water just before tapping it into place. After a few minutes the wood should expand and hold the plug in place. Repeat to install all of the wood finishing plugs in the countersunk holes on the front of the cage. **DO NOT GLUE THE WOOD PLUGS** (Illustration 9)
- The enclosure assembly is complete you can now install accessories. If your cage has a pull-out floor/tray system **AND** a removable divider, install the floor/tray system **FIRST...** before installing the divider. Follow the instructions for each of the accessories.
- The last task is to move the cage into its final position.

Illustration 5

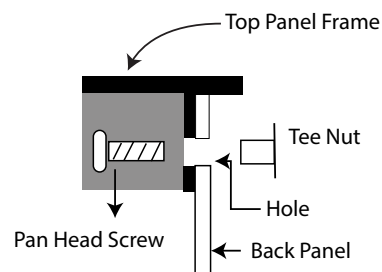


Illustration 6

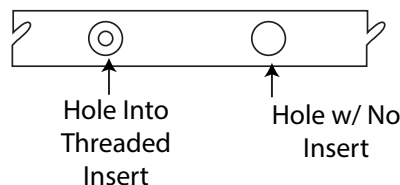


Illustration 7

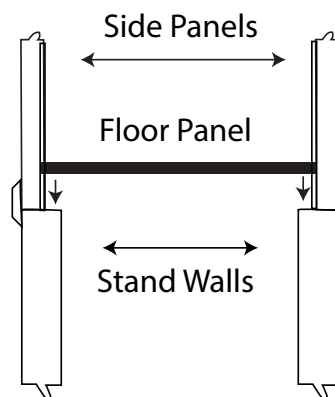


Illustration 8

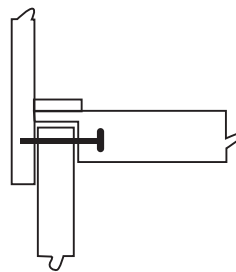


Illustration 9

